



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3637-041
Job Sheet 175774



Part No: D3637-041

Job Qty: 10 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B change to REV.B as per dwg 08-02-11 DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		ac 18/04/21
100	Waterjet	10 pcs	4/23/18	4/23/18	0.00	0.69	Waterjet1		ac 18/04/21
110	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Waterjet-2		ac 18/04/21
120	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC8-3		
130	Brake NC	10 pcs	4/23/18	4/23/18	0.00	0.68	Brake NC 1		
140	Small Fab	10 pcs	4/24/18	4/24/18	0.00	2.11	Small Fab-4		
150	QC	10 pcs	4/24/18	4/24/18	0.00	0.00	QC5		
160	Packaging	10 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-1		
170	QC21-SA	10 Ea	4/24/18	4/24/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20426AD3-3	Rivet	26 20 Ea (2 ea)	90-Start up Operation	5018535
M304S14GA	304SS sheet .080	.9000 sf (.09 ea)	140-Small Fab	
MS21059L4	Nutplate	13 10 Ea (1 ea)	140-Small Fab	5043786
				* 5016885 6x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20426AD3-3	20	5,310	0
140-Small Fab	M304S14GA	1	33	0
	MS21059L4	10	60	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 2:20 PM Dart.Gagnon.Michelle



Container No: S064206



Part: D3637 - 041

Job No: 175774

Serial No/Batch: S064206

Revision:

Inspector:

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Date: 04/23/18

